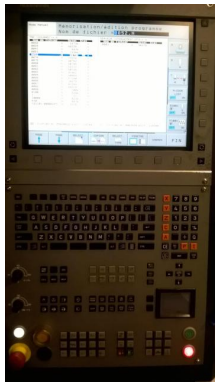


## DOOSAN VC630 5AX

**Kind : Vertical machining center**  
**Manufacturer : DOOSAN**  
**Model : VC630 5AX**  
**Year : 2011**  
**Serial : MV0043-000064**  
**Stock : 9986**



### TECHNICAL DETAILS

- Number of axes	: 5
<b>MILLING SPINDLE</b>	
- Tool holder type	: BT40
- Spindle power	: 24/32 [kW]
- Spindle speeds	: 12000 [rpm]
- Number of spindle hours	: 9122 [h]
<b>LINEAR AXES</b>	
- Travels on X/Y/Z axes	: 650/765/520 [mm]
- Rapid traverses rates (X/Y/Z)	: 40/40/36 [m/min]
- Cutting feed rates (X/Y/Z)	: 18/18/18 [m/min]
<b>A ROTARY AXIS</b>	
- Travel	: 150 (+30 -120) [°] (+/-)
- Rapid traverse rate	: 20 [rpm]
- Cutting feed rate	: 7200 [mm/min]
<b>B ROTARY AXIS</b>	
- Travel	: 360 [°] (+/-)
- Indexing precision	: 0.001 [°]
- Rapid traverse rate	: 30 [rpm]
- Cutting feed rate	: 7200 [mm/min]
<b>TOOL CHANGER</b>	
- Auto. Tool Changer type	: Bras chargeur
- Tool magazine capacity	: 120
- Tool exchange time	: 1 [sec]
<b>TABLE</b>	
- Table dimensions	: 500 X 500 [mm]

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- Maximum weight upon table : 500 [kg]  
- Distance table / spindle nose (min./max.) : 160/680 [mm]  
PALLET CHANGER  
- Pallet size : 500 x 500 [mm]  
- Pallets number : 2  
- Pallet exchange time : 30 [sec]  
POWER SUPPLY  
- Total installed power : 54 [kW]  
MACHINE HOURS  
- Number of hours under power : 24226 [h]  
- Number of working hours : 9122 [h]

**EQUIPMENT**

- CNC : Heidenhain TNC530  
- Interface : RS232 / USB / PCMCIA  
- Electronic handwheel  
- 3 colors status lamp  
- Coolant tank  
\* with high-pressure pump : 20 [bars]  
- Coolant through spindle  
- Chips conveyor  
- Spindle cooling unit  
- Tool probe : Renishaw  
- Electric transformer