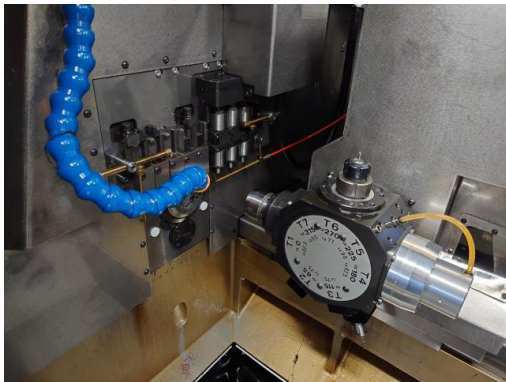


GILDEMEISTER GLD 25

Kind : Swiss-type cnc lathe
Manufacturer : GILDEMEISTER
Model : GLD 25
Year : 2000
Serial : 5401-0449
Stock : 10541



TECHNICAL DETAILS

- Number of axes	: 6
- Number of spindles	: 2
MAIN SPINDLE	
- Max. bar diameter	: 25 [mm]
- Travel	: 160 [mm]
- Spindle speeds	: 8000 [rpm]
- C axis indexing precision	: 0.0001 [°]
COUNTER-SPINDLE	
- Max. bar diameter	: 25 [mm]
- Number of turrets	: 1
UPPER TURRET	
- Number of positions	: 7
- Number of motorized positions	: 7
- X stroke	: 100 [mm]
- Z stroke	: 270 [mm]
- Live tools speed	: 6000 [rpm]
GUIDE BUSH HOLDER 1	
- Number of positions	: 8
- Number of motorized positions	: 3
- Live tools speed	: 6000 [rpm]
- X/Y stroke	: 220/30 [mm]
SECONDARY OPERATION	
- Number of positions	: 3
POWER SUPPLY	
- Supply voltage	: 400 [V]

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MACHINE HOURS

- Number of hours under power : 42595 [h]
- Number of working hours : 13446 [h]
- Number of spindle hours : 6412 [h]

EQUIPMENT

- CNC : Fanuc 18 iT
- Interface : RS232 / PCMCIA
- Rotating guide bush
- Parts catcher
- Coolant tank
- Hydraulic bar-push brand/type : LNS 6.26 HS4.4
- Number of turning tool holders : 5
- Collets collection for chuck
- Collets collection for guide bush